

Domestic

Oriental Precision & Engineering Co.,Ltd. Busan Factory

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Jinhae Factory

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Oriental Heavy Industries Co., Ltd.

Jingyo Factory

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Oriental Precision Machinery Co., Ltd.

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Oriental Inspection & Service Co., Ltd.

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Overseas

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OPCO JAPAN Co.,Ltd.

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Oriental always prioritized customer satisfaction above all with the advanced technology, quality and impeccable services.

Our great efforts to keep trust of our customers all the times enabled us to extend our range of products from the small scale such as the fittings to the large scale such as Deck house produced on orders first in Korea. And we're taking the second step forward the world enthusiastically as we have entered Marine Plant Industry considered as the biggest power for future growth.

We have always been challenging difficult tasks to be the best and solved it with strong faith and great interest from all the customers and shareholders.

Now, OPCO is going to become even more competitive with the world by opening up rapidly developing overseas markets such as China, Singapore, Vietnam, etc.
Therefore, OPCO established our now vision named "VISION 2015" zealously aimed as the medium & long-term goal to step towards future. Every workers and members of the board cooperate harmoniously to offer the best service to customers as the first priority, and also keep providing the highest quality products to customers with firm determination to be the best Shipbuilding and marine Industry company.

OPCO will never stop to generate even greater satisfaction of our customers by providing the best quality, the most reasonable price and the most efficient delivery system.

I firmly promise to show our limitless and invaluable potential to you, our great customers and shareholders who constantly give us interest and deserve the best service with your valuable time.

Thank you.

Oriental Precision & Engineering Co., Ltd. CEO Chong-suk, Suh





HISTORY

1980's

1990°s

2000's

1980. 07
ORIENTAL Fitting CO.,LTD. founded (Known today as ORIENTAL PRECISION & ENGINEERING CO.,LTD. with a starting capital of 10millions(KRW)

1982. 09
Moved the main office to busan factory (370-18 Sinpyung-dong, Saha-gu, Busan, Korea)

1987. 09
Chosen as one of the progressive small and medium enterprises by the Bank of Korea

1987. 11

Won the Best Export company Award for achieving \$1 million (USD) Sales



1990. D5

Renamed ORIENTAL PRECISION & ENGINEERING CO.,LTD.

1991. Won the Best Export company Award for achieving \$5 million(USD) Sales and The encouraging Industry Award

1992. • 06
Built Jinhae Factory (575-1, Myeong-dong, Jinhae, Gyeongsangnam-do, Korea)

1994. • 11
Won the Best Export company Award for achieving
\$10 million(USD) Sales

1998. 12 ISO 9001 Certification (LR)-Busan Factory

1999. 06
ISO 9002 Certification (LR)-Jinhae Factory



2000. *	04	20
	Built Jinhae 2 Factory	
2001.	Moved and built the new Busan Factory	20
2001.	(1614-1, Songjeong-dong, Gangseo-gu, Busan, Korea) 11 Chosen as the Leading Company of making component materials by Ministry of	20
	Commerce, Industry and Energy	
2001.		20
2002.		
	ISO 9001:2000 Certification (LR)	
2002.	08 Established the overseas subsidiary in Japan-	20
	(OPCO Japan Co., Ltd)	20
2003.		20
	Established the overseas subsidiary in China- (Dalian Oriental Precision & Engineering Co.,Ltd.)	20
2003.		
	Won the Best Export company Award for achieving \$50 million(USD) Sales and the 'Stone pagoda' medal of the Industry	
2005.	12	
	Established the R&D Center in Busan Factory	
2006.		
	Won the Best Export company Award for achieving 100 million(USD) Sales and the Pusan Exprot award	
2006.		
2000.	Established the overseas subsidiary in China- (Yantai Oriental Precision & Engineering Co., Ltd.)	
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2007. 12
Established the affiliated cooperation with the pacific Heavy Industry Co.,Ltd. and signed a MOU 2008. 05
Merged the subsidiary company, Daekyung Precesion & Engeneering CO.,LTD. 2009. 15
Established the subsidiary company in Singapore-[Oriental Precision & Engieering|Singapore]Pte.Ltd.] 2009. 05
Established the overseas subsidiary in Vietnam-loriental Vietnam Precision & Engineering Co., Ltd.] 2009. 05
Developed Deck Crane newly and delivered it 06
Held a Ceremony for delivery of 1,000th Deck House. 11
Obtain OHSAS 18001[DNM, KOSHA 18001[KOSHA] Certification

VISION 2015 The best Master in Shipbuilding & Marine

CQTST Customer-First Quality-First Technology-First Safety-First Trust-First



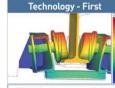


Our philosophy represents our strong will to contribute the best service towards our customers.





OPCO makes and efforts to insure customer's trust with keeping in-time delivery & innovative quality



Quality - First

OPCO is well equipped with the

quality control system in order to maintain the best quality of our

products. As one of the results,

we eventually obtained ISO 9001

and 2008 Certification regarding

the ship machinery.

OPCO fosters the technical development, automation of the manufacturing process and job education with greatly experienced technical human resources in order to progress productivity constantly.

Safety - First



OPCO practices the specific safety programme strictly to keep comfortable and safe working environment for our employees as one of the priorities the most importantly emphasized.

HSE







Health

OPCO offers a regular health checkup for employee health care every year. To prevent musculo-skeletal disorders, we have workers do stretching before work starts and run fitness center all the time.

We provide the employees with health consultation and first-aid by having a nurse stationed in health care room.



Safety

OPCO drives for accident-free workplace by running safety programs along with the policy to care employee health and safety first. We do safety control thoroughly through daily safety education and premonition training of danger not only for site safety staff but also for site managers and supervisors and by having safety staff for each department.

Environment

OPCO is doing company-wide activities e.g., energy saving, recycling maximization, development of energy-saving product, minimization of air and water pollution, environment-friendly green space placement, pleasant working environment, environment facilities and investment therein in consideration of neighbor residents and environment consciousness strengthening of employees.

CERTIFICATION







Q Quality Management

Quality policy of OPCO is to realize customer satisfaction by supplying products that meet customer requirements and lawful regulations and by continuously improving and effectively applying quality management system including processor in order to guarantee compliance to customer requests.











ISO 9001:2008

OPCO prepares and runs the quality management system for all processes, i.e. design, P/O, purchase, production, inspection, test, delivery and service, in compliance with ISO 9001: 2008 requirement. Also, all quality records are being maintained easy to read, easy to discern and retrieve.













H&S Management

OHSAS 18000, KOSHA 18001 are international occupational health and safety management system specification. Oriental gains assurance by managing to decrease the risk to employees, improve an existing H&S management system, demonstrate diligence.





Main Business Overview

















BARGE DECK HOUS

DECK CRANE

Jinhae Factory









Jinhae Factory |

Layout

- Steel plate stock area
 Steel Cutting Shop

Main Item Offshore Structure

54,067 m²

7. Grand Assembly Shop 8. E/R Casing & Funnel Election Area

Building Area

Capacity(Hull, WT)

Jinhae Factory ||

Layout

- 4. Pre-Outfitting Area

Main Item

Building Area 2,684 m²

Capacity(Hull, WT) 26,000 ton

CUSTOMER FIRST ORIENTAL 18+19

Offshore Structure

















Accommodation Barge

The Accommodation Barge is the Offshore structure which is anchored by a marine structure such as rig ship and provide comfortable and pleasant accommodation to workers who do marine and drilling work for long time. It accommodates generally 300 to 400 in number of persons, and is used to support Offshore structure.

LxBxD	100m x 30.5m
Gross Tonnage	10,528 Ton
Deadweight	10,677 Ton
Clear Deck Space	1,338 m²
Complement	350Men

Offshore Structure



Heavy Cargo Carrier

Heavy cargo carrier is a barge that transports freight loaded on its top. It has the unique charcteristic of being designed to be used as a sailing ship with easy stern docking, and to appropriately maintain its balance. It has the characteristic of allowing easy freight loading and unloading, and has an excellent workability with minimized ballast weight for the ship's balance.

LxBxD	151.2m x 38m x 8m
Gross Tonnage	12,144 Ton
Deadweight	15,000 DWT
Clear Deck Space	125m x 36m
Complement	24 Men



Deck Box

Semi-submersible Drilling Rig is Deep-sea drilling structure equipped with living space called Deck Box, so provides comportable acco mmodation to workers and increases efficiency of work.

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opper Barge

per barge is a kind of non-mechanical vessel that cannot move nd by itself. Designed to carry materials, like rocks, sand, soil and ish, for dumping into the ocean, a river or lake for land reclamation. per barges are seen in two distinctive types; raked hopper or box per barges. The raked hopper barges move faster than the box ers; they are both designed for movement of dry bulky

LxBxD	134m x 26m x 9.15m	
Gross Tonnage	3,917 Ton	
Deadweight	4,200 DWT	



Living Quarter

For the living quarters installed on the ocean structure, we produce it as a turnkey base to provide convenient and pleasant living facilities to the sailors who work long time on the sea, so that they can improve their productivities at best.

81m x 30.5m x 5.5m 10,200 DWT



LxBxD	33.5m x 15.2m x 8m
Complement	24 Men



Skid Barge

Skid Barge generally represents special equipment used on the sea rather than Dock which is space for shipbuilding. By using Skid Barge, the budget and time for building Dock could be saved and the land space could be used effectively to enormously increase productivity

LxBxD	102m x 30m x 6m
Deadweight	60,000 DWT



Power Barge

A power barge is a power plant installed on a deck barge. They perform in a variety of applications such as base load, emergency and temporary power, transportable power or in power generation projects where local construction costs and risks run high.

VORIENTAL CUSTOMER FIRST ORIENTAL 22+23

Superstructure































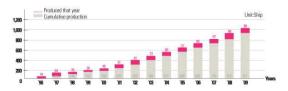




Deck House

Deck House is our main product that is large and heavy structure of 9 stories and 1,500 tons at max. It is delivered to shipbuilding yard after completion of interior works. The inside of Deck House has the residential facilities for crews' daily life, offices, cargo control room and navigation room.

The first production was put in 1994; the annual production capacity is 100 units a year that is the world's top in terms of production of a single plant. Since 2004, we have been improving technical competitiveness by designing overall system for ourselves



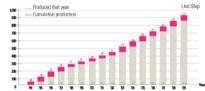
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Superstructure



Engine Room Casing

Engine Room Casing is Engine room cover placed in the upper of ship engine room adding emergency generator, auxiliary boiler and ventilation fan. The structure has a passage function connecting to the funnel. We are now producing 70 units a year since the first production in 1993.

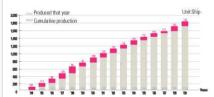






Funnel

Funnel is placed in the upper of Engine room Casing. It finally discharges various waste gases from the ship. Inside it has gas pipes and outside it carries a logo, shipping company symbol. We are now producing 130 units a year since the first production in 1989.



Mega Block

In our largest factory, it is produced as one form of stern block and engine room unit block. Work period is reduced by all-weather working inside the factory, and using 100-ton overhead crane, the product is released after finishing post-work inside the largest factory.

CUSTOMER FIRST ORIENTAL 26+27

Busan Factory









Layout

- Head Office
 Cutting Shop

- 3. Fabrication Shop 4. Crane Assembly Shop 5. Crane Test Area
- 6. Painting Shop
- 7. Stock Area

Capacity

Main Item

Machinery Land

22,968 m²

Building Area 11,428 m²

Manufacturing Products

Deck Crane Knuckle Crane Provision Crane Hose Handling Crane Monorail Crane Engine Room Crane Life Boat Davit Free Fall Davit Life Raft & Rescue Davit

Ship Machinery



Deck Crane

Deck crane is the compulsory equipment for loading and unloading, and it is installed on the bulk carrier or container ship. And deck crane is complex machinary applied hydraulics, electric system and functions like the body of crane, winch, hydraulics components, slewing bearing.

PARTICULARS

Lift Capacity	20~45Ton
Working Radius	20~45M
Hoisting Speed	0 ~ 20 m/min (Full Load) , 0 ~ 40 m/min(0~SWL x 30%)



Thirting Appliance. The OPCO's hose handling crane designed by compact and durable construction has the best advantage of handling oil hose for the ships of tanker, VLCC, ULCC, LNG and LPG carriers. The lifting capacity is available up to 20 tons and max.30m jib length, and slewing angle is available "Endless"

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PARTICULARS

Lift Capacity	5 ~ 25Ton
Working Radius	15.5~30M
Hoisting Speed	10 m/min(Full Load) , 20m/min (No Load)



Provision Crane

This crane is electro-hydraulic driven self contained power pack, cylinder luffing type, and used generally for the handling provisions and engine spares for most ships, and manufactured & tested in compliance with requirements of lifting appliances. The OPCO's hydraulic provision crane is available with lifting capacity up to 12.5 tons and out reach up to 22 meter.

PARTICULARS

Lift Capacity	2~12.5Ton
Working Radius	6~22M
Hoisting Speed	0 ~ 10 m/min



Knuckle Crane

Knuckle crane is special crane which is composed of 2 Jibs and the Hinge Part, so it can operate in the narrow space. It is installed on the special ship complexed upper deck, such as drellship, FPSO.

PARTICULARS

Lift Capacity	3 ~ 150Ton	
Working Radius	2~48M	
Hoisting Speed	0 ~ 60 m/min	

Ship Machinery



Electric Slewing Crane

Electric slewing crane is installed on the dredger ship and works collecting and transporting the sand of the under water.

PARTICULARS

Lift Capacity	5 ~ 15Ton
Working Radius	10 ~ 25M
Hoisting Speed	0 ~ 10 m/min



Monorail Crane

This sliding beam monorail crane is manufactured and tested in compliance with the rules of lifting appliances, and is used for handling of provisions and engine spares for container ship, tankers and VLCC.

The OPCO's monorail crane is available with lifting capacity 13 tons and outreach max.7.5 meters from ship's parallel body.

PARTICULARS

Lift Capacity	3 ~ 13Ton	
Working Radius	outreach 5~6 m From Ship side shell	
Hoisting Speed	10 m/min	



Deck Machinery

The high-pressure hydraulic winches & windlass are designed / manufactured in compliance with rules and regulations of classification society, ISO and OCIMF. The capacity of mooring winch is available up to 35ton.

PARTICULARS

Windlass Rated load	14.7 ~ 72.1Ton
Windlass Rated speed	9 m/min
Mooring Winch Rated load	10 ~ 30Ton
Mooring Winch Rated speed	15 m/min



Engine Room Crane

The OPCO's engine room crane is manufactured and tested in compliance with the rules of lifting appliances, and used for the maintenance of main engine for all kind of ships.

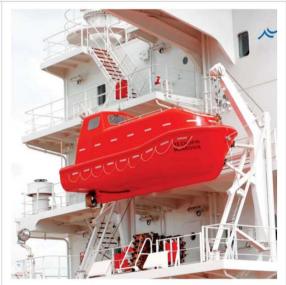
The OPCO's engine room crane is available with lifting capacity up to 13 tons and crane span max.10 meters.

PARTICULARS

Lift Capacity	2~13Ton
Crane Span	5~12M
Hoisting Speed	Dual speed (High / Creep)

CUSTOMER FIRST ORIENTAL 32+33

Ship Machinery



Life Boat Davit

A gravitiational-depression type Davit which is designed into the precise and strong structure of OPCO has the best condition to control the equipped life boats on Tanker, BC, Ro-Ro ship, passenger ship and CONT.

PARTICULARS

Capacity	HGD-057-24, HGD-062-26, HGD-073-30, HGD-082-30, HGD-100-32
Davit Load	4,000 ~ 10,000 kg
Hoisting Speed	Life: 0~3m/min, Life/Rescue: 0~18m/min



Free-fall Davit

A Free fall davit of OPCO which is equipped the stem of a ship is designed to launch the life boats on a Tank ship and BC by its own grawity.

PARTICULARS

Capacity	FD6240
Davit Load	6,200 kg
Launching	By free fall or by davit arm
Recovery	By ship power, Approx. 4m/min



Positioning & Anchor Mooring Winch

The high-pressure hydraulic positioning mooring winches are designed manufactured to allow cast anchor deployment and secured mooring.

The capacity is available up to max 100 tons with strong sturdy structural design. The winch control are available by local control as well as wheelhouse central control with rope tension and as well as wireeriouse central control winn the tension and length readouts, and programmable mooing parameter. It is also available emergency release with coordinated multiple winch release function. The required guide sheaves and fairleaders are also available as parts of mooring winches.

PARTICULARS

Туре	High pressure hyddriven, Single drum
Lifting load	30~200 Ton
Rated speed	0~30m/min
Control	Bridge Control or Local Control



Offshore Crane

Pedestal mounted oriental offshore crane is designed manufactured in complaince with the latest international standards for offshore cranes with certification requirements by all of leading classification societies.

Optimal design is available to various sea states, different offshore requirements and comply with API-2C.

PARTICULARS

Lift Capacity	20~400Ton
Working Radius	20~70M
Hoisting Speed	0 ~ 40 m/min (Full Load), 0 ~ 55 m/min

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AFFILIATES(DOMESTIC)



OHI

Company Name	Oriental Heavy Industries Co.,Ltd.
Foundation Date	1995.08.01
Capital Assets	3,800 millions (KRW)
Business Field	Superstructure (Deck House, Engine Room Casing, Funnel, Hull Block)
	Offshore Structure (Accommodation Work Barge, Self Propelling Barge
	Surface Preparation & Steel Cutting, Interior, Painting
Land Site	208,795 m²







Company Name	Oriental Precision Machinery Co., Ltd.
Foundation Date	2004.06.01
Capital Assets	1,000 millions(KRW)
Business Field	Deck Machinery (Crane, Winch, Davit, Parts of Machinery)
Land Site	17,823 m²



OPI

Company Name	Oriental Inspection & Service Co.,Ltd.
Foundation Date	
Capital Assets	200 millions(KRW)
Business Field	Overseas A/S, Sale of Spare Parts, Training & Education

AFFILIATES(OVERSEAS)



OMI

Company Name	Dalian Oriental Marine & Heavy Industry Co., Ltd.
Foundation Date	2003.08.08
Capital Assets	USD 52,500,000
Business Field	Superstructure (Deck House, Engine Room Casing, Funnel, Hull Block)
	Offshore Structure (Accommodation Work Barge, Skid Barge, Hopper Barge
Land Site	262,509 m²



YOPCO

Company Name	Yantai Oriental Precision & Engineering Co.,Ltd.
Foundation Date	2007.01.09
Capital Assets	USD 5,600,000
Business Field	Deck Machinery (Crane, Winch, Davit, Pipe, Outfitting)
Land Site	28,050 m²



DOTS

Company Name	Oriental Precision (Dalian) Technical Service Co., Ltd.
Foundation Date	2007.07.23
Capital Assets	USD 200,000
Rusiness Field	Special Design of Shiphuilding & Offshore Structure



VOPCO

Company Name	Oriental Vietnam Precision & Engineering Co.,Ltd.
Foundation Date	2008.09.09
Capital Assets	USD 1,200,000
Business Field	Superstructure (Deck House, Engine Room Casing, Funnel)



OPCO Singapore

Company Name	OPCO Singapore
Foundation Date	2008.06.03
Capital Assets	SGD 100,000
Business Field	Support of Offshore Business in Southeast Asia



OPCO Japan

Company Name	OPCO Japan
Foundation Date	2002.08.02
Capital Assets	JPY 15,000,000
Business Field	Support of Offshore Business in Japan

CONTACT

Oriental realizes customer satisfaction with the best quality We enhance the quality of Oriental products by specializing each process until our products are completed.

Offshore Structure

Business

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Ship Machinery

A/S

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